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## Film specification XT Orange® HD film

| PROPERTY                         |           |     | TEST METHOD      |
|----------------------------------|-----------|-----|------------------|
| TENSILE STRENGTH MD              | UP TO     | 50  | ASTM D 882       |
| (Mpa) TD                         | UP TO     | 20  | ASTM D 882       |
| ELONGA TION MD                   | UP TO     | 190 | ASTM D 882       |
| %                                | UP TO     | 430 | ASTM D 882       |
| TEAR STRENGTH MD                 | UP TO     | 100 | ASTM D 1922      |
| (elmendorf) (gm) TD              | UP TO     | 320 | ASTM D 1922      |
| IMPACT STRENGTH (drop dart) (gm) | UP TO     | 90  | ASTM D 1709      |
| HAZE (%)                         | LESS THAN | 1   | ASTM D 1003      |
| GLOSS (45 deg. Angle) (%)        | UP TO     | 90  | ASTM D 2457      |
| STRETCH LEVEL (%)                | UP TO     | 30  | Highlight tester |

## Film dimension specification

|                     | DIMENSION                   | TOLERANCE |
|---------------------|-----------------------------|-----------|
| FILM WIDTH (mm)     | 480                         | ± 2.0     |
| FILM THICKNESS (μm) | 8                           | ± 1.5     |
| Type of film        | Multi layer Nano cast LLDPE |           |

Every endeavour has been made to ensure that the information given herein is true and reliable but is given only for guidance for our customers without any guarantee.

This film is not for use in direct contact with food

All Nano Film is made of LLDPE (Linear Low Density Polyethylene).

This film was manufactured using only virgin polymers; no recycled material is used during the manufacturing process although the finished product is recyclable but not bio- degradable.

Users are advised to confirm the suitability of our recommendation by their own tests.



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